

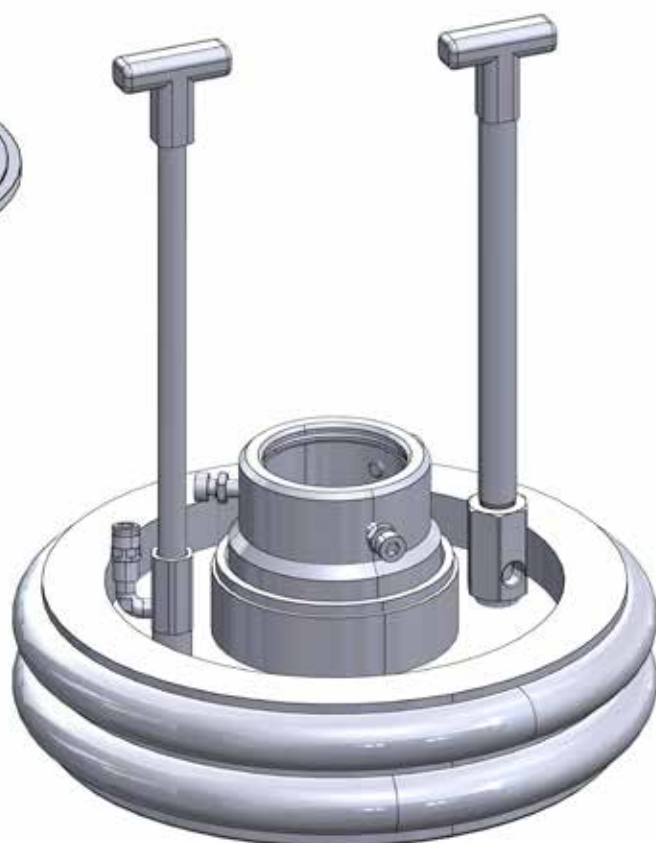
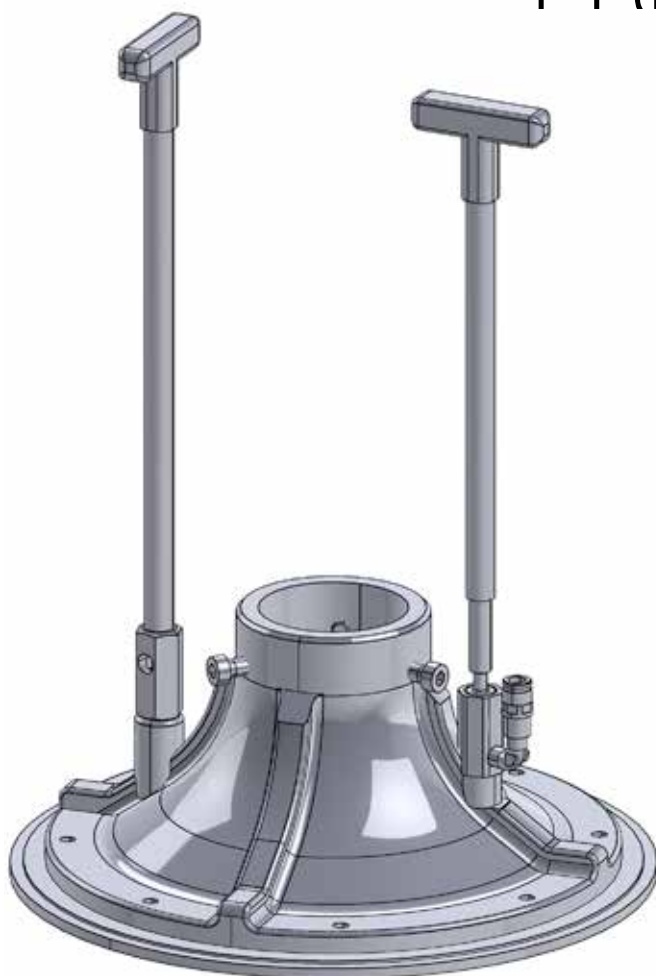
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PRESSING PLATE

30 lt drums

Suitable for pumps:

- GHIBLI
- VEGA
- NOVA
- OMEGA
- SIRIO



**This manual is to be considered as an English language translation of the original manual in Italian.
The manufacturer shall bear no responsibility for any damages or inconveniences that may arise due to
the incorrect translation of the instructions contained within the original manual in Italian.**

**Due to a constant product improvement program, the factory reserves the right to modify
technical details mentioned in this manual without prior notice.**

PRESSING PLATE

30 litres drums

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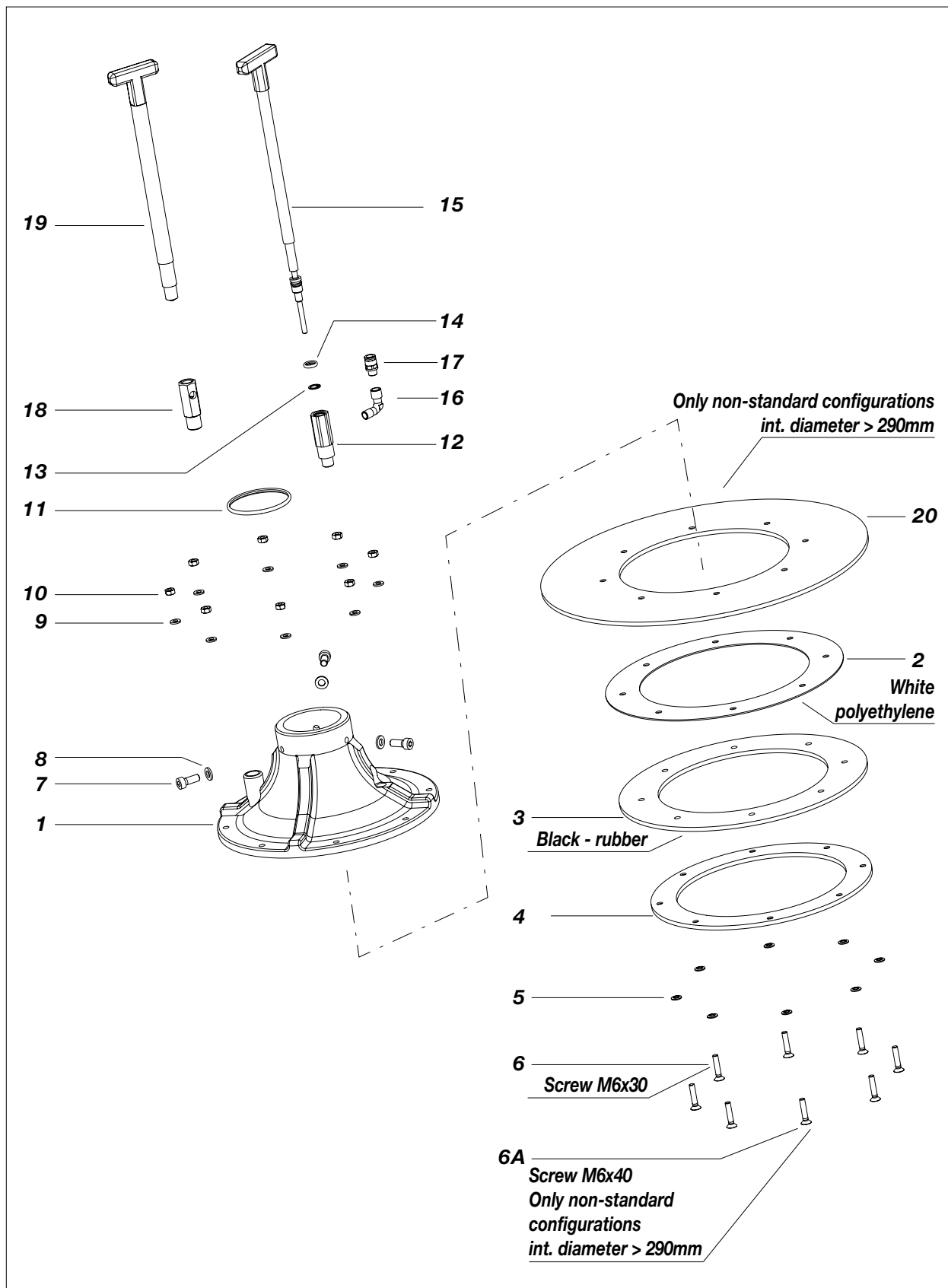
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**WE ADVISE THE USE OF THIS EQUIPMENT ONLY BY PROFESSIONAL OPERATORS.
ONLY USE THIS MACHINE FOR USAGE SPECIFICALLY MENTIONED IN THIS MANUAL.**

Thank you for choosing a **SAMOA** product.
As well as the product purchased, you will receive a range of support services
enabling you to achieve the results desired, quickly and professionally.

A LIST OF SPARE PARTS FOR PRESSING PLATES FOR 30 LT DRUMS

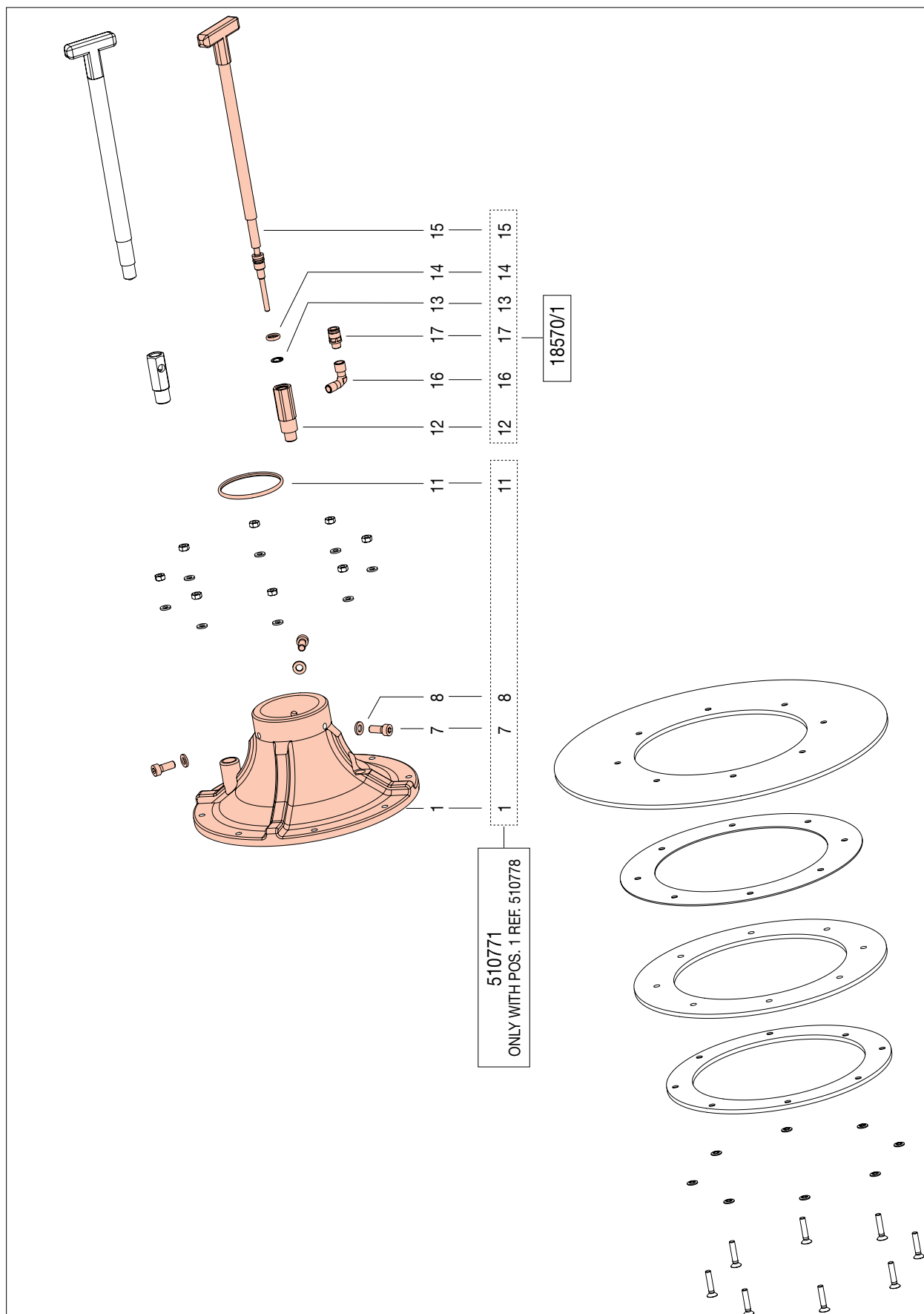
WARNING: always indicate code and quantity for each part required.



Pos.	Code	Description	Q. ty	Pos.	Code	Description	Q. ty
1	510778	Pressing plate x D.I.D. >= 290 mm	1	5	11011	Screw gasket	8
	510778/285	Pressing plate x D.I.D. >= 285 mm	1	6	510028	Screw M6 x 30	8
	510778/3	Pressing plate x D.I.D. >= 280 mm	1	6A	22759	Screw M6 x 40 to be used with plate pos.21	8
	510778/1	Pressing plate x D.I.D. >= 282 mm	1				
2	510024/280	Upper drum gasket ø280 mm	1	7	34008	Screw M8 x 20	3
	510024/285	Upper drum gasket ø285 mm	1	8	52017	Nut M8	3
	510024	Upper drum gasket ø290 mm (st)	1	9	95063	Washer d.6	8
	510024/300	Upper drum gasket ø300 mm	1	10	91026	Nut M6	8
	510024/305	Upper drum gasket ø305 mm	1	11	510796	O-ring 171	1
	510024/308	Upper drum gasket ø308 mm	1	12	18573	Air purge sleeve	1
	510024/310	Upper drum gasket ø310 mm	1	13	18571	Elastic ring	1
	510024/315	Upper drum gasket ø315 mm	1	14	12572	O-ring 2037	1
	510024/330	Upper drum gasket ø330 mm	1	15	18576	Air intake rod	1
	510024/350	Upper drum gasket ø350 mm	1	16	3341	Elbow fitting M-F 1/8"	1
	510024/356	Upper drum gasket ø356 mm	1	17	11781	Fitting 1-8 quick attack d8	1
	510024/370	Upper drum gasket ø370 mm	1	18	510059/1	Purge sleeve	1
	510024/380	Upper drum gasket ø380 mm	1	19	510780	Bleed rod + handle	1
	510024/385	Upper drum gasket ø385 mm	1	20	510774/300	Drum ring ø300mm	1
	510017/280	Lower drum gasket ø280 mm	1		510774/305	Drum ring ø305mm	1
3	510017/285	Lower drum gasket ø285 mm	1		510774/308	Drum ring ø308mm	1
	510017	Lower drum gasket ø290 mm	1		510774/310	Drum ring ø310 mm	1
	510017/300	Lower drum gasket ø300 mm	1		510774/315	Drum ring ø315 mm	1
	510017/305	Lower drum gasket ø305 mm	1		510774/330	Drum ring ø330 mm	1
	510017/308	Lower drum gasket ø308 mm	1		510774/350	Drum ring ø350 mm	1
	510017/310	Lower drum gasket ø310 mm	1		510774/356	Drum ring ø356 mm	1
	510017/315	Lower drum gasket ø315 mm	1		510774/370	Drum ring ø370 mm	1
	510017/330	Lower drum gasket ø330 mm	1		510774/380	Drum ring ø380 mm	1
	510017/350	Lower drum gasket ø355 mm	1		510774/385	Drum ring ø385 mm	1
	510017/356	Lower drum gasket ø356 mm	1				
	510017/370	Lower drum gasket ø370 mm	1				
	510017/380	Lower drum gasket ø380 mm	1				
	510017/385	Lower drum gasket ø385 mm	1				
4	510774	Drum ring ø290 mm (ST)	1				
	510774/285	Drum ring ø285 mm	1				
	510774/282	Drum ring ø282 mm	1				
	510774/280	Drum ring ø280 mm	1				
	510774/A	Drum ring ø275 mm	1				

B LIST OF SPARE PARTS FOR PRESSING PLATES FOR 30 LT DRUMS KIT

WARNING: always indicate code and quantity for each part required.

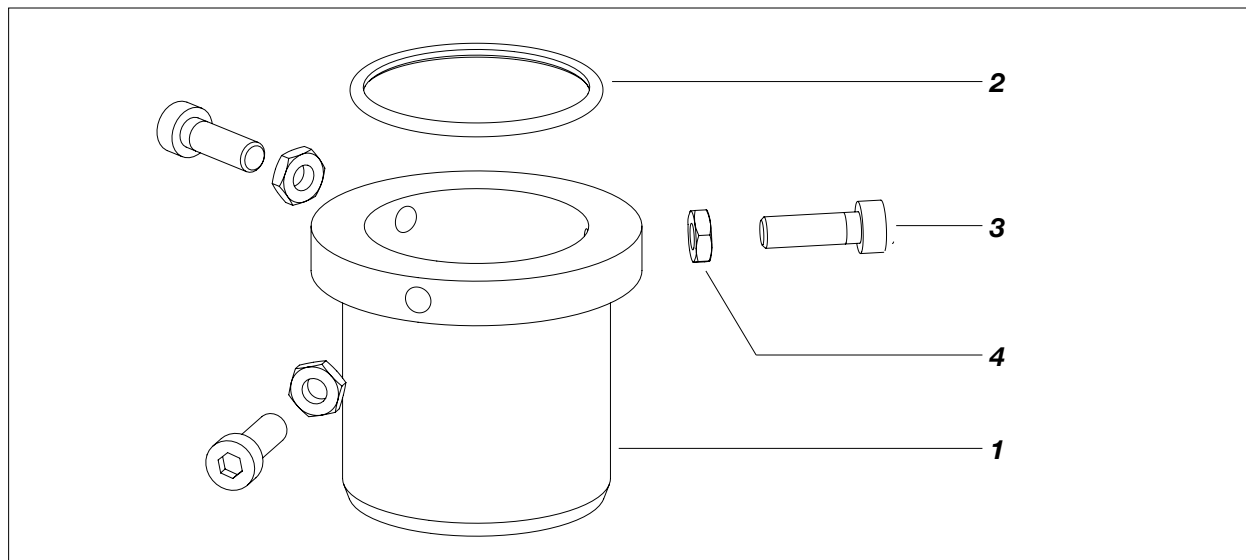


Cod. KIT 18570/1		
Pos.	Description	Q.ty
15	Air intake rod	1
14	O-ring 2037	1
13	Elastic ring	1
17	Fitting 1-8 quick attack d8	1
16	Elbow fitting M-F 1/8"	1
12	Air purge sleeve	1

Cod. KIT 510771 with drum I.D. >= 290 mm		
Pos.	Description	Q.ty
11	O-ring 171	1
8	Nut M8	3
7	Screw M8 x 20	3
1	Pressing plate x I.D.D. >= 290 mm	1

C EXPLODED VIEW OF REDUCTION BUSH

WARNING: always indicate code and quantity for each part required.



GHIBLI 24/26:1 VEGA 13:1

COD. KIT 510732 EXPLOED VIEW FOR GHIBLI 24/26:1 - VEGA 13:1

Pos.	Code	Description	Q.ty
1	510751	Bush	1
2	95008/3	O-ring	1
3	96031	Screw	3
4	52017	Nut	3

PRESSING PLATE CONFIGURATION WITH REDUCTION BUSH FOR 30L DRUM FOR GHIBLI 24/26:1 - VEGA 13:1

Code	Description
510770/280	internal ø 280 mm drum
510770/285	internal ø 285 mm drum
510770	internal ø 290 mm drum (Standard)
510770/300	internal ø 300 mm drum
510770/305	internal ø 305 mm drum
510770/280	internal ø 308 mm drum
510770/310	internal ø 310 mm drum
510770/315	internal ø 315 mm drum
510770/330	internal ø 330 mm drum
510770/350	internal ø 350 mm drum
510770/360	internal ø 360 mm drum
510770/370	internal ø 370 mm drum
510770/380	internal ø 380 mm drum
510770/385	internal ø 385 mm drum

VEGA 45:1

COD. KIT 510733 EXPLOED VIEW FOR VEGA 45:1

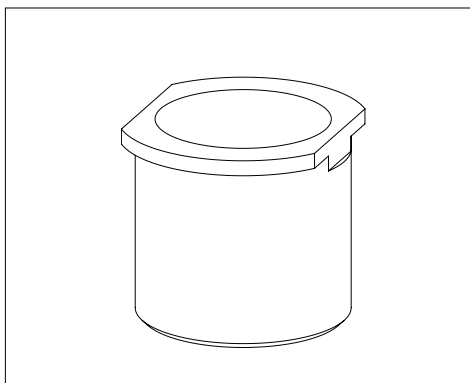
Pos.	Code	Description	Q.ty
1	510752	Bush	1
2	13122	O-ring	1
3	69012	Screw	3
4	52017	Nut	3

PRESSING PLATE CONFIGURATION WITH REDUCTION BUSH FOR 30L DRUM FOR VEGA 45:1

Code	Description
510760/280	internal ø 280 mm drum
510760	internal ø 290 mm drum (Standard)
510760/300	internal ø 300 mm drum
510760/308	internal ø 308 mm drum
510760/330	internal ø 330 mm drum

D SHORT REDUCTION BUSH

WARNING: always indicate code and quantity for each part required.



SHORT BUSH FOR GHIBLI 10:1 - VEGA 5:1

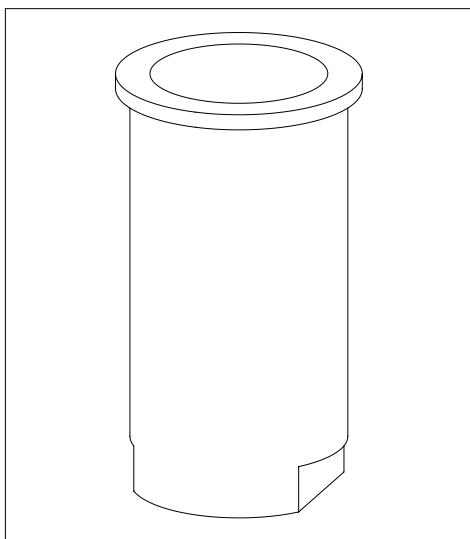
Code	Description	Q.ty
2342	Short bush	1

Actual configuration for pressing plate with short reduction bush for 30L drum for GHIBLI 10:1 - VEGA 5:1

Code	Description
510781/280	internal ø 280 mm drum
510781	internal ø 290 mm drum (Standard)

E LONG REDUCTION BUSH

WARNING: always indicate code and quantity for each part required.



LONG BUSH FOR GHIBLI 10:1 - VEGA 5:1

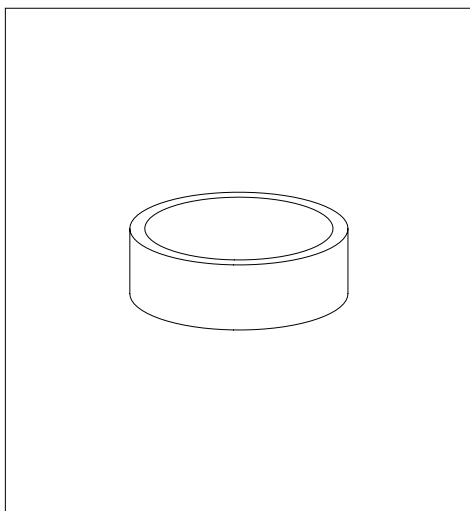
Code	Description	Q.ty
2341	Long bush	1

Old configuration for pressing plate with long reduction bush for 30L drum for GHIBLI 10:1 - VEGA 5:1

Code	Description
510775/282	internal ø 282 mm drum
510775	internal ø 290 mm drum (Standard)
510775/308	internal ø 308 mm drum
510775/356	internal ø 356 mm drum

F SPACER

WARNING: always indicate code and quantity for each part required.



SPACER FOR NOVA 55:1 - OMEGA 28:1 / 40:1 - SIRIO 33:1 / 22:1

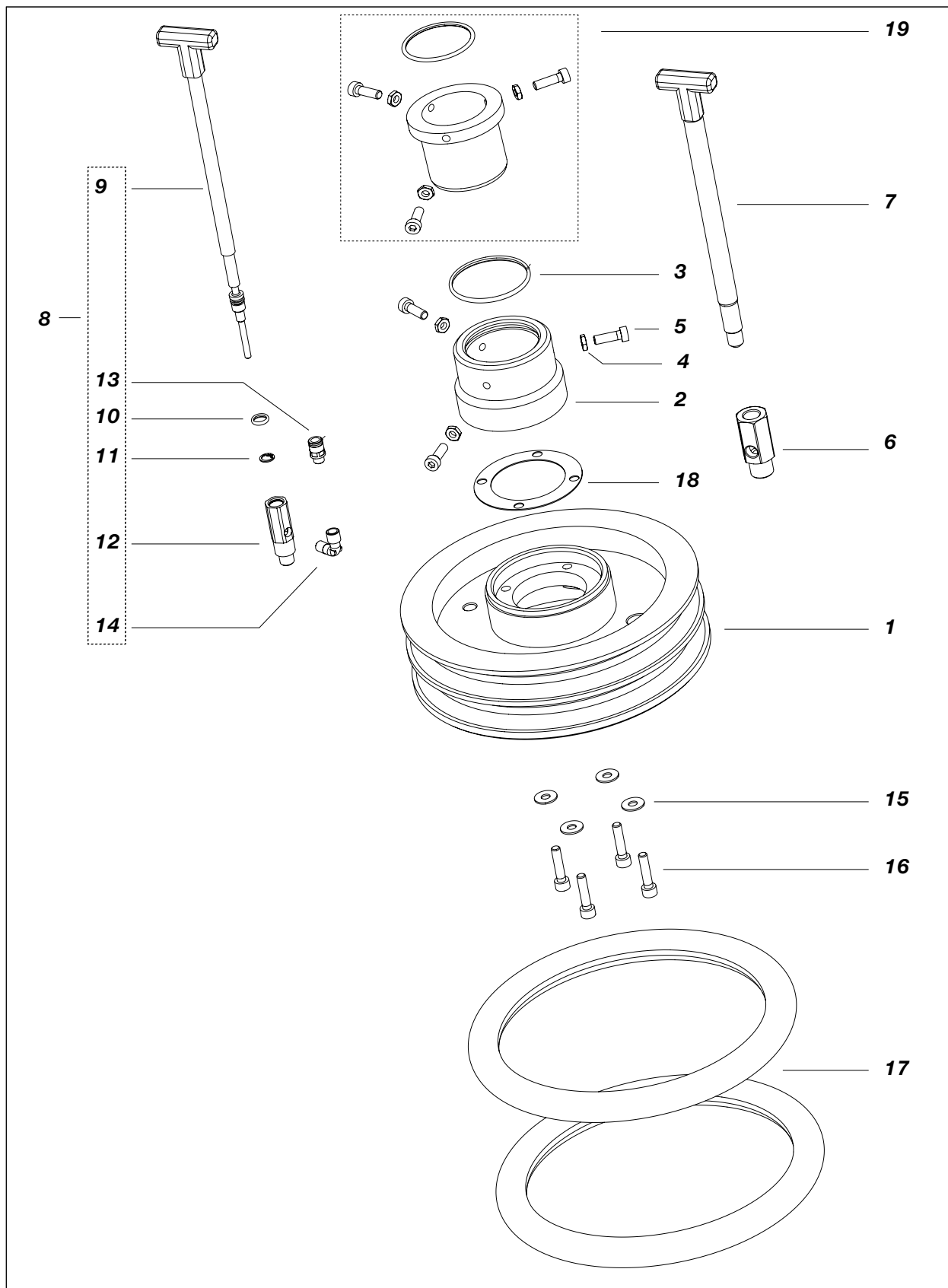
Code	Description	Q.ty
510753	Spacer	1

PRESSING PLATE CONFIGURATION WITH REDUCTION SPACER FOR 30L DRUM FOR NOVA 55:1 - OMEGA 28:1 / 40:1 - SIRIO 33:1 / 22:1

Code	Description
510750/280	internal ø 280 mm drum
510750	internal ø 290 mm drum (Standard)
510750/308	internal ø 308 mm drum
510750/315	internal ø 315 mm drum
510750/330	internal ø 330 mm drum

G LIST OF SPARE PARTS FOR DOUBLE GASKET PRESSING PLATES FOR 30 LT DRUMS

WARNING: always indicate code and quantity for each part required.



Pos.	Code	Description	Q.ty
1	510790/5	Pressing plate for Drums ø360 mm	1
	510790/4	Pressing plate for Drums ø315 mm	1
	510790/3	Pressing plate for Drums ø292 mm	1
	510790/2	Pressing plate for Drums ø280 mm	1
2	510797	Bush for pressing plate	1
3	510796	OR-ring 171	1
4	52017	Nut M8	3
5	34008	Screw M8x20	3
6	510059/1	Purge sleeve	1
7	510780	Bleed rod + handle	1
8	18570/1	Complete Air intake rod	1
9	18576	Air intake rod	1
10	12572	OR-ring 2037	1
11	18571	Elastic ring	1
12	18573	Air Purge sleeve	1
13	11781	Fitting 1-8 quick attack d8	1

Pos.	Code	Description	Q.ty
14	3341	Elbow fitting M-F 1/8"	1
15	34009	Schnor Washer ø8	4
16	96031	Screw M8x25	4
17	510793/6	Seal ring 360	2
	510793/5	Seal ring 315	2
	510793/4	Seal ring 292	2
	510793/2	Seal ring 280	2
18	510745	Bush gasket	1
19	510732	Configuration for assembly GHIBLI 26:1 - VEGA 13:1 - SIRIO 60:1 Complete bush	1
	510733	Configuration for assembly VEGA 45:1 Complete bush	1
	2342	Configuration for assembly GHIBLI 10:1 - VEGA 5:1 Bush (Single component)	1

**CONFIGURATION WITHOUT REDUCTION BUSH
COMPLETE PLATE FOR PUMPS: NOVA 55:1 - OMEGA 28:1 -
OMEGA 40:1 - SIRIO 33:1 - SIRIO 22:1**

Code	Description
510790	for 30L drum i ø 280 mm
510790/292	for 30L drum i ø 292 mm
510790/315	for 30L drum i ø 315 mm
510790/360	for 30L drum i ø 360 mm

**FOR GHIBLI 10:1 - VEGA 5:1
SHORT BUSH CONFIGURATION
CURRENT CONFIGURATION REF. 2341**

Code	Description
510690/280	for 30L drum i ø 280 mm
510690/292	for 30L drum i ø 292 mm
510690/315	for 30L drum i ø 315 mm
510690/360	for 30L drum i ø 360 mm

**FOR GHIBLI 24/26:1 - VEGA 13:1 - SIRIO 60:1
USE BUSH REF. 510732**

Code	Description
51890/290	for 30L drum i ø 280 mm
51890/292	for 30L drum i ø 292 mm
51890/315	for 30L drum i ø 315 mm
51890/360	for 30L drum i ø 360 mm

**FOR VEGA 45:1
USE BUSH REF. 510733**

Code	Description
510990/280	for 30L drum i ø 280 mm
510990/292	for 30L drum i ø 292 mm
510990/315	for 30L drum i ø 315 mm
510990/360	for 30L drum i ø 360 mm

SAMOA INDUSTRIAL, S.A. - HEADQUARTERS

SPAIN AND EXPORT MARKETS

POL. IND. PORCEYO, I-14 - CAMINO DEL FONTÁN, 831

E-33392 GIJÓN (ASTURIAS), SPAIN

TEL.: +34 985 381 488 - FAX: + 34 985 147 213

SAMOA S.A.R.L.

FRANCE

P.A.E.I. DU GIESSEN

3, RUE DE BRISCHBACH

67750 SCHERWILLER, FRANCE

TEL.: +33 3 88 82 79 62 - FAX: +33 3 88 82 77 88

SAMOA ITALIA - LARIUS

ITALY

VIA ANTONIO STOPPANI, 21

23801 CALOLZIOCORTE (LC) ITALY

Tel.: +39 0341 621152 - Fax: + 39 0341 621242

SAMOA FLOWTECH GMBH

GERMANY, AUSTRIA, SWITZERLAND, THE NETHERLANDS AND GREECE

AM OBEREICHHOLZ 4

D - 97828 MARKTHEIDENFELD, GERMANY

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SAMOA LTD.

UNITED KINGDOM AND REP. OF IRELAND

ASTURIAS HOUSE - BARRS FOLD ROAD

WINGATES INDUSTRIAL PARK

WESTHOUGHTON, BL5 3XP, UK

TEL.: +44 1942 850600 - FAX: +44 1942 812160

SAMOA CORPORATION

USA AND CANADA

90 MONTICELLO ROAD

WEAVERVILLE, NC 28787, USA

TEL. +1 (828) 645-2290 - FAX: +1 (828) 658 0840



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